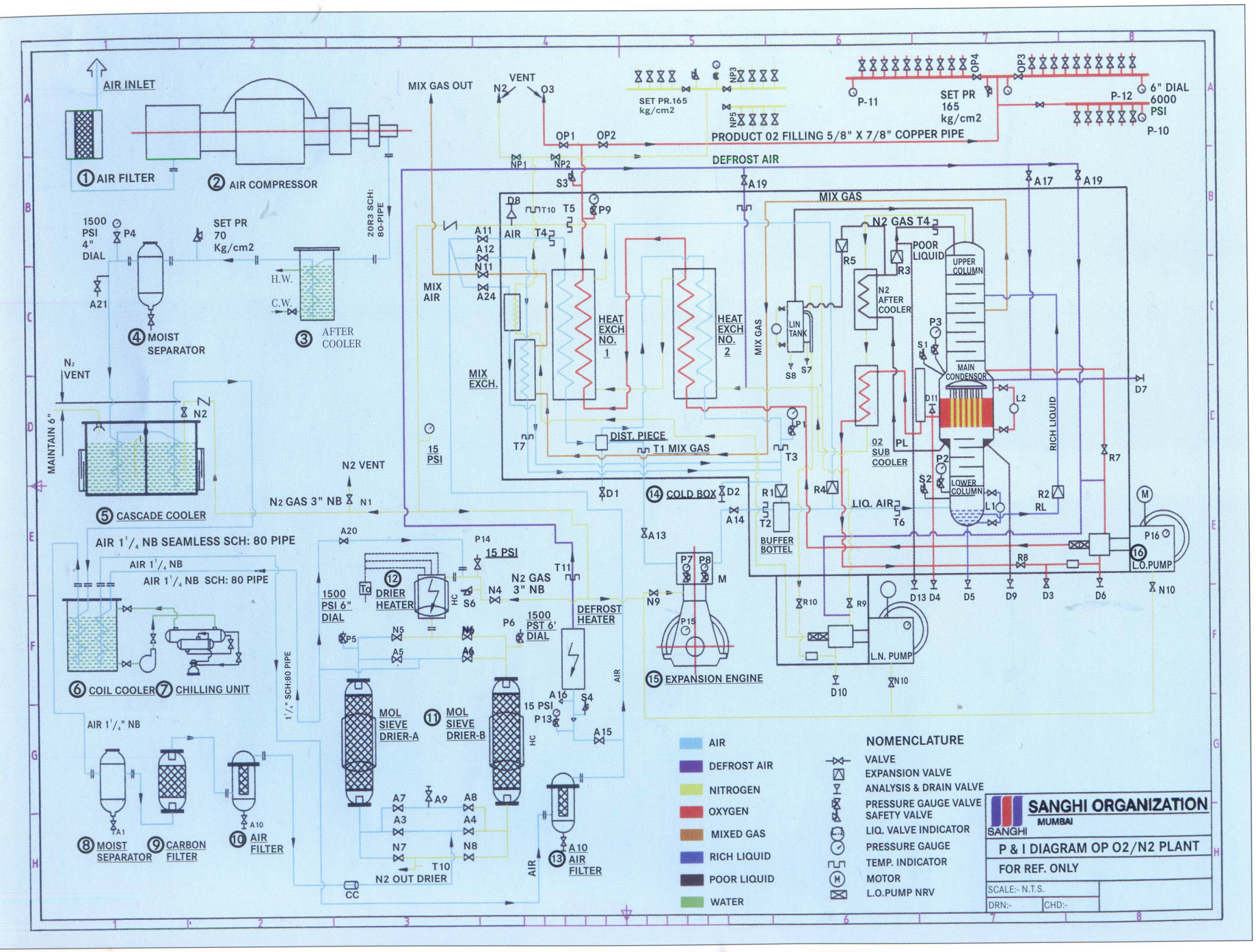
AIR INLET
① AIR FILTER
② AIR COMPRESSOR
MIX GAS OUT
N2 VENT
O3
SET PR.165 kg/cm2
NP3
NP5
OP4
OP3
P-11
SET PR 165 kg/cm2
P-12
6" DIAL 6000 PSI
P-10
PRODUCT 02 FILLING 5/8" X 7/8" COPPER PIPE
OP1
OP2
NP1
NP2
S3
DEFROST AIR
A19
A17
A19
MIX GAS
1500 PSI 4" DIAL
P4
SET PR 70 Kg/cm2
20R3 SCH: 80-PIPE
A21
④ MOIST SEPARATOR
H.W.
C.W.
③ AFTER COOLER
D8
T10
T5
P9
AIR
T4
A11
A12
N11
A24
MIX AIR
HEAT EXCH NO. 1
HEAT EXCH NO. 2
MIX GAS
LIN TANK
S8
S7
N2 GAS T4
POOR LIQUID
UPPER COLUMN
R5
R3
N2 AFTER COOLER
P3
S1
MAIN CONDENSOR
D11
L2
D7
MIX EXCH.
T7
DIST. PIECE
T1 MIX GAS
P1
T3
02 SUB COOLER
PL
P2
S2
LOWER COLUMN
RICH LIQUID
R7
N2 VENT
MAINTAIN 6"
N2
15 PSI
D1
⑭ COLD BOX
D2
R1
R4
LIQ. AIR
T6
L1
R2
RL
M
A14
T2
BUFFER BOTTEL
A13
P16
⑤ CASCADE COOLER
N2 GAS 3" NB
N1
N2 VENT
AIR 1¼ NB SEAMLESS SCH: 80 PIPE
A20
P14
15 PSI
T11
N2 GAS 3" NB
P7
P8
M
R8
16 L.O.PUMP
AIR 1¼ NB
AIR 1¼ NB SCH: 80 PIPE
1500 PSI 6" DIAL
⑫ DRIER HEATER
HC
S6
N4
N9
P15
D13 D4
D5
D9
D3
D6
N10
R10
R9
L.N. PUMP
P6
1500 PST 6' DIAL
DEFROST HEATER
N5
A5
A6
⑥ COIL COOLER ⑦ CHILLING UNIT
1¼" SCH:80 PIPE
A16
S4
AIR
15 PSI
P13
A15
⑪ MOL SIEVE DRIER-B
MOL SIEVE DRIER-A
⑮ EXPANSION ENGINE
D10
N10
AIR 1¼" NB
A7
A9
A8
A3
A4
N7
N8
T10
N2 OUT DRIER
CC
⑧ MOIST SEPARATOR
TA1
⑨ CARBON FILTER
A10
⑩ AIR FILTER
⑬ A10 AIR FILTER
AIR
DEFROST AIR
NITROGEN
OXYGEN
MIXED GAS
RICH LIQUID
POOR LIQUID
WATER
NOMENCLATURE
VALVE
EXPANSION VALVE
ANALYSIS & DRAIN VALVE
PRESSURE GAUGE VALVE
SAFETY VALVE
LIQ. VALVE INDICATOR
PRESSURE GAUGE
TEMP. INDICATOR
MOTOR
L.O.PUMP NRV
SANGHI ORGANIZATION
MUMBAI
P & I DIAGRAM OP O2/N2 PLANT
FOR REF. ONLY
SCALE:- N.T.S.
DRN:-
CHD:-

SANGHI